## **COMPOUND 21**

### **PVCu Bonding Agent**

#### **Application**

Compound 21 is a single component adhesive cement for bonding PVC ducting.

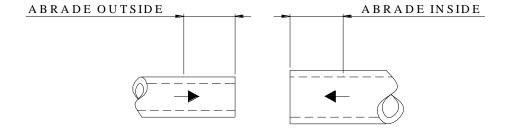
#### **Kit Content**

- 500ml PVC Adhesive
- Application brush



#### **Application Method**

- 1. Abrade the surface of each component to be bonded.
- 2. Solvent wipe area to remove any contamination.
- 3. Liberally apply a quantity of Compound 21 to one surface.
- 4. Push components together and leave to cure. (Total cure will take 24 hours)



# **Results Of Compound 21**

TEST	SPEC REQUIREMENT	RESULTS
Tensile adhesion to PVCu	Adhesive force to be greater than 1.4 N/mm2	1.7 N/mm2 (Typical)

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