

# ALH Group



## **TECHNICAL DATA**

## NP1172

## WATER RESISTANT POLYURETHANE POTTING COMPOUND Fully RoHS Compliant containing no heavy metals

### **Product Description**

NP1172 is a two-component polyurethane resin system that forms an excellent water resistant barrier around encapsulated components. The resin is flexible at temperatures as low as -60°C.

### Features

- \* Outstanding Water Resistance
- \* Flexible at Very Low Temperatures
- \* Excellent Electrical Properties
- \* Convenient Mix Ratio (can be cartridge dispensed)
- \* Imparts No Stress on Electrical Components

| Typical Uncured Physical Properties |        |             |              |  |
|-------------------------------------|--------|-------------|--------------|--|
| Property                            | Base   | Hardener    | Mixed System |  |
| Viscosity (mPas)                    | 15,000 | 100         | 4000         |  |
| Colour                              | Orange | Clear Straw | Orange       |  |
| Specific Gravity                    | 1.19   | 1.01        | 1.13         |  |
| Mix Ratio                           | 2.4    | 1           | By Weight    |  |
|                                     | 2.0    | 1           | By Volume    |  |

| Pot Life      | 20 Minutes | 200 g @ 23°C |
|---------------|------------|--------------|
| Gel Time      | 70 Minutes | 200 g @ 23°C |
| Complete Cure | 48 Hours   | 200 g @ 23°C |



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| Typical Cured Properties          |             |                |  |  |
|-----------------------------------|-------------|----------------|--|--|
| Property                          | Result      | Units          |  |  |
| Operating Temperature             | -60 to +100 | °C Continuous  |  |  |
| Shore A Hardness                  | 45          | After 72 hours |  |  |
| Electric Strength                 | 15          | kV/mm          |  |  |
| <b>Comparative Tracking Index</b> | >850        | V              |  |  |
| Thermal Conductivity              | 0.4         | W/mK           |  |  |
| Deflection Temperature            | -50         | °C (Approx)    |  |  |

Note: The above technical information and data should be considered representative or typical only and should not be used for specification purposes.

| Supply     | Details   |
|------------|---|
| Twinpacks  | Ideal for mixing without the entrapment of air.   |
| Kits       | The resin base and hardener are supplied in two separate containers, pre-weighed to facilitate accurate mixing for larger applications.   |
| Bulk       | Available in proportioned containers.   |
| Shelf Life | The materials should be stored in the original unopened containers<br>under cool dry conditions at temperatures between 10 and 25°C.<br>The shelf life is one year. Opened containers should be resealed. |



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### **Precautionary Information**

Refer to Product Label and Material Safety Data Sheet for health and safety information before using this product. All Products should be used in accordance with your own COSHH Assessments. For additional health and safety information, call 01373 858234.

### **Technical Information**

The technical information, recommendations and other statements contained in this document are based upon tests or experience that ALH believes are reliable, but the accuracy or completeness of such information is not guaranteed.

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3